FIG. 1

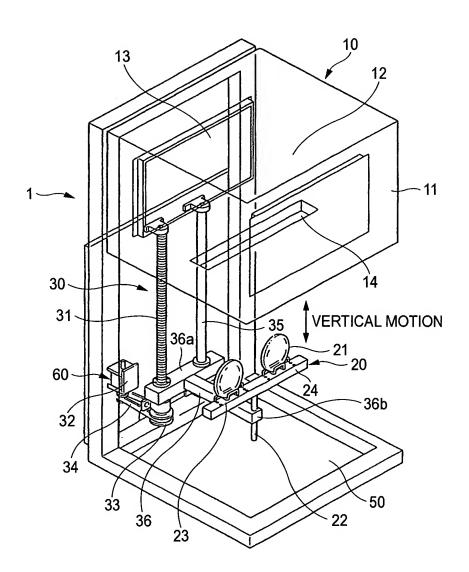


FIG. 2

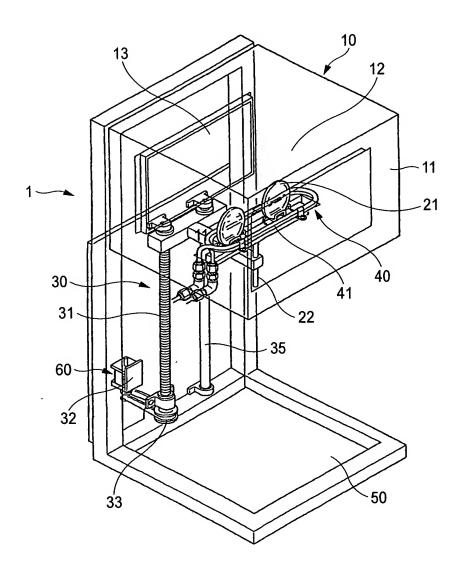


FIG. 3

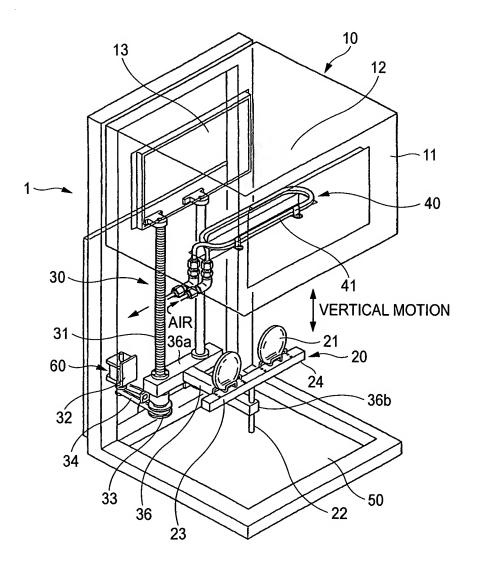
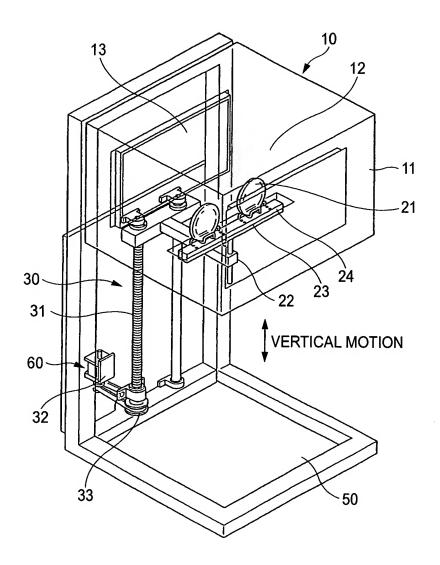
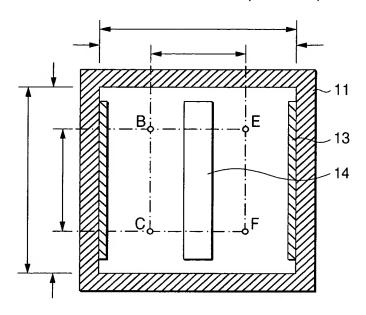


FIG. 4

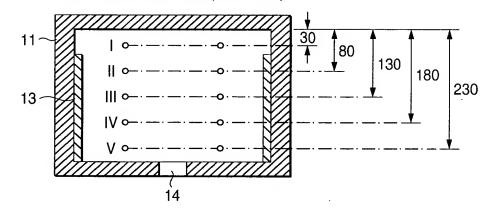






VERTICAL POSITION (UNIT: mm)

FIG. 5



FURNACE TEMPERATURE (UNIT: °C)

		HORIZONTAL POSITION			
		В	С	E	F
VERTICAL POSITION	-	131.5	130.9	131.0	131.2
	Ш	129.6	129.4	129.0	129.6
	=======================================	126.1	126.0	125.0	125.8
	IV	121.5	120.8	120.9	120.7
	V	114.2	113.8	113.8	114.0

FIG. 6

